

Work Order ID 106095

106095

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October-29-13 2:51:23 PM

Item ID: D139-799-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Engine Wash

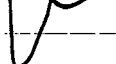
Start Date: 8/28/13 Start Qty: 3.00 ***3***

Cust Item ID:

Required Date: 8/28/13 Req'd Qty: 3.00 ***3***

Customer:

Reference:

Approvals: Process Plan:  Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	H								
100		0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D139-799-015 CHG005								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS 31 9-89 13-11-06

DAS 31 9-89 13-10-30

DAS 31 9-89 13-11-06

3

3

3

Work Order ID 106095

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Item ID: D139-799-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Engine Wash

Stop ***NS2***

Start Date: 8/28/13 Start Qty: 3.00

3

Cust Item ID:

Required Date: 8/28/13 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							DAS 6 9-89
Packaging	Identify and pack for shipping as per PPP D139-799-015 Location: <u>023</u> PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

[Signature] / *pl 13-11-04*

pl 13-11-06

Picklist Print

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Work Order ID: 106095
Parent Item: D139-799-015
Parent Item Name: Engine Wash

Start Date: 8/28/13
Start Qty: 3.00

Required Date: 8/28/13
Required Qty: 3.00

Comments: IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598
11-06-05 JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC
IPP Rev:D 13.09.24 PER CHG005/ECN13-579 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21919-WDG9 Clamp		Purchased	No				Each	199.0000	25	60	DAS 33 9-89		AS 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST554		199							
				121166		199							
D4121-1 Hose Assy		Manufactured	No			110	Each	7.0000	2	121166 1X 81886	DAS 33 9-89		AS 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		3							
				83659		3							
				ST195		4							
				106268		4							
D4121-3 Hose Assy		Manufactured	No			110	Each	4.0000	1	4X 106268	DAS 33 9-89		AS 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		1							
				91535		1							
				ST195		3							
				106236		3							
D4121-5 Hose Assy		Manufactured	No			110	Each	3.0000	1	106236	DAS 33 9-89		AS 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST195		3							
				104566		1							
				81019		2							

Picklist Print

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Work Order ID: 106095

Parent Item: D139-799-015

Parent Item Name: Engine Wash

Start Date: 8/28/13

Required Date: 8/28/13

Start Qty: 3.00

Required Qty: 3.00

D4131-041

Manifold Assy

Manufactured No

110 Each 8.0000

0

3

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST098
106984
ST100
95730

6
6
2
2

1A/06984

2X 95730

D4131-043

Doubler Assy

Manufactured No

110 Each 9.0000

1

3

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST100
104972
106985

9
3
6

104972

D4146-J

Fitting

Manufactured No

110 Each 8.0000

12

6

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST100
95719

8
8

95719

D4182-J

Fitting, Quick Disconnect

Manufactured No

110 Each 9.0000

2

6

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST102
106140
95837

9
8
1

54106140
12 95837

D4384-J

Placard

Manufactured No

110 Each 19.0000

1

3

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG
80679
ST107
99538

5
5
14
14

99538

13-10-30

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Shop Packet Print

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Picklist Print

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Page 3

Work Order ID: 106095
Parent Item: D139-799-015
Parent Item Name: Engine Wash

Start Date: 8/28/13

Required Date: 8/28/13

Start Qty: 3.00

Required Qty: 3.00

AN526-1032R16

Screw

Purchased

No

110

Each

96.0000

12

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST346

96

4

92

119108

123245

4K119108
8H123245

AN832-6J

Union

Purchased

No

110

Each

12.0000

6

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST324

12

1

5

6

124561

M126180

M127044

17124561
57126180

AN924-6J

Nut

Purchased

No

110

Each

18.0000

12

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST

2

2

16

3

1

12

123245

ST326

123245

m126474

m127044

37123245

NAS1149G0932R

WASHER

Purchased

No

110

Each

195.0000

12

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST292

195

2

193

118242

m126572

126572

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Shop Packet Print

Page 3

5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X					D139-799-012	MAINTENANCE STEP KIT, RH
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		D4121-1				D4121-1	HOSE ASSEMBLY
		D4121-3				D4121-3	HOSE ASSEMBLY
		D4121-5				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		D4131-041				D4131-041	MANIFOLD ASSEMBLY
		D4131-043				D4131-043	DOUBLER ASSEMBLY
		D4146-1				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		D4182-1				D4182-1	FITTING, QUICK DISCONNECT
		D4384-1				D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		AN526-1032R16				AN526-1032R16	SCREW
		AN832-6J				AN832-6J	UNION
		AN924-6J				AN924-6J	NUT
		MS21919WDG09				MS21919WDG09	CLAMP
6	6				6	NAS1149D0663J	WASHER (or AN960JD616)
						NAS1149C0932R	WASHER (or AN960C916L)

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Revision: H

Date: 13.06.11

Work Order ID 106095

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106095

Page

Item ID: D139-799-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Engine Wash

Start Date: 8/28/13 Start Qty: 3.00

3

Cust Item ID:

Required Date: 8/28/13 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

H

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D139-799-015
CHG005

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

MLS 13-10-30
3